

### **3D PRINTABLE PART**

Part Title: COV-PNNL-7000-Univ\_Cloth\_Mask\_Mount\_XS

Size: Extra Small (80mm x 100mm)

Size is measured from base of nose to bottom of chin and horizontal distance from the outermost edge of each eye

This sizing is modified within Sketch 2 of the feature Boss Extrude 1

Printer: PRUSA M2KS

Slicer: Prusa Slic3r

Material: PLA (MatterHackers)

Material Age: ~1 year

Temperature Settings:

    Nozzle Temp: 210 deg C (215 deg C first layer)

    Bed Temp: 60 deg C

Infill: 20 %

Supports: None

Bed Adhesion: None

Post Treatment: Remove any elephant foot that developed on first layer of printed part

Place in near boiling water to form to face

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